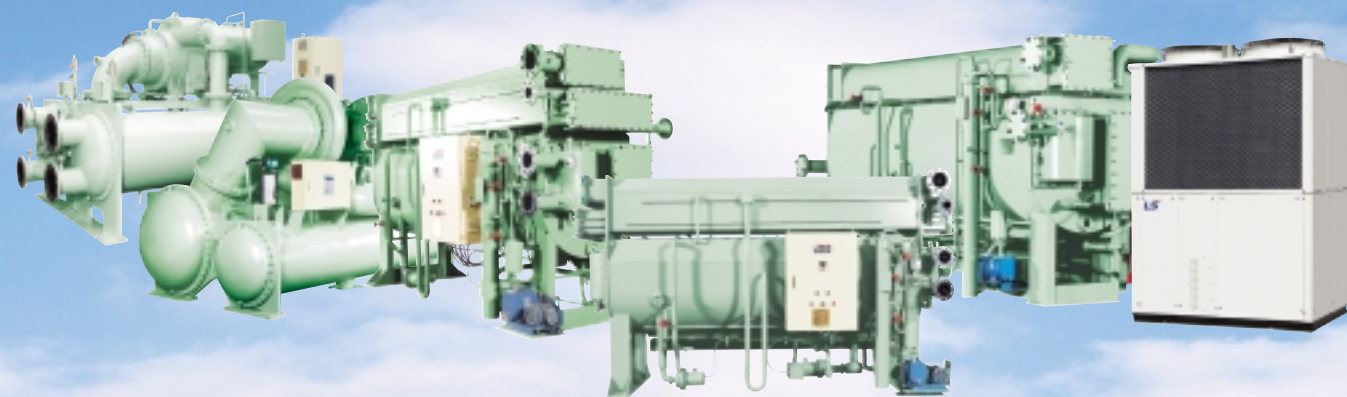




www.lsaircondition.com

LS GHP

Gas Engine-driven Heat Pump



www.lsaircondition.com

Sales Office

200, Dangeong-dong, Gunpo-si, Gyeonggi-do,
KOREA 435-712

Tel : 82-31-450-3572

Fax : 82-31-450-3152

Factory

778, Yongam-ri, Bongdong-eup, Wanju-gun,
Jeollabuk-do, KOREA 565-902

Tel : 82-63-279-5481

Fax : 82-63-279-5050



LS *Leading Solution*

LG Cable, LG Industrial Systems and LG-Nikko Copper, Gaon Cable, E1 and Kukdong City Gas are starting with a new name, *Leading Solution, LS.*



- Cable
- Machinery
- Industrial System



- Electronics
- Telecommunication
- Chemical



- Construction
- Energy
- Service

■ **Mar.** 2005 LS group spun out from LG Holdings
 2002 HST Tractor developed with EATON technology
 1999 LG Machinery combined with LG Cable Ltd.
 1998 ITI Technical Cooperation for Tractor Reliability Technology



LUCKY GOLD STAR

■ **Jan.** 1995 LG group renamed from Lucky-Gold-Star group
 LG Machinery renamed from Gold Star Heavy Industry
 1984 MHI(Mitsubishi Heavy Industry) Engine Technical Cooperation MAM(Mitsubishi Agricultural Machinery) Tractor Technical Cooperation
 1983 Technical Cooperation with Sanyo Electric Double Effect Absorption Chiller



LUCKY GOLD STAR

■ **Jan.** 1984 Lucky-Gold-Star Group Conglomerated



GOLD STAR
 Electronic('58)
 & Cable('62)

1983 Gold Star Heavy Industry established Gold Star acquired Tractor business with Gunpo plant from KHIC.
 1977 KHIC(Korea heavy Industries & Construction Co.) started tractor business in Gunpo Plant with FLAT(current CNH) technology
 1968 KHIC started HVAC business in Gunpo plant
 1962 Gold Star Cable Ltd. Established
 1958 Gold Star Electronics Ltd. established



LUCKY



LUCKY

Chemical('47)
 & Energy('67)

1947 Lucky Chemical company established

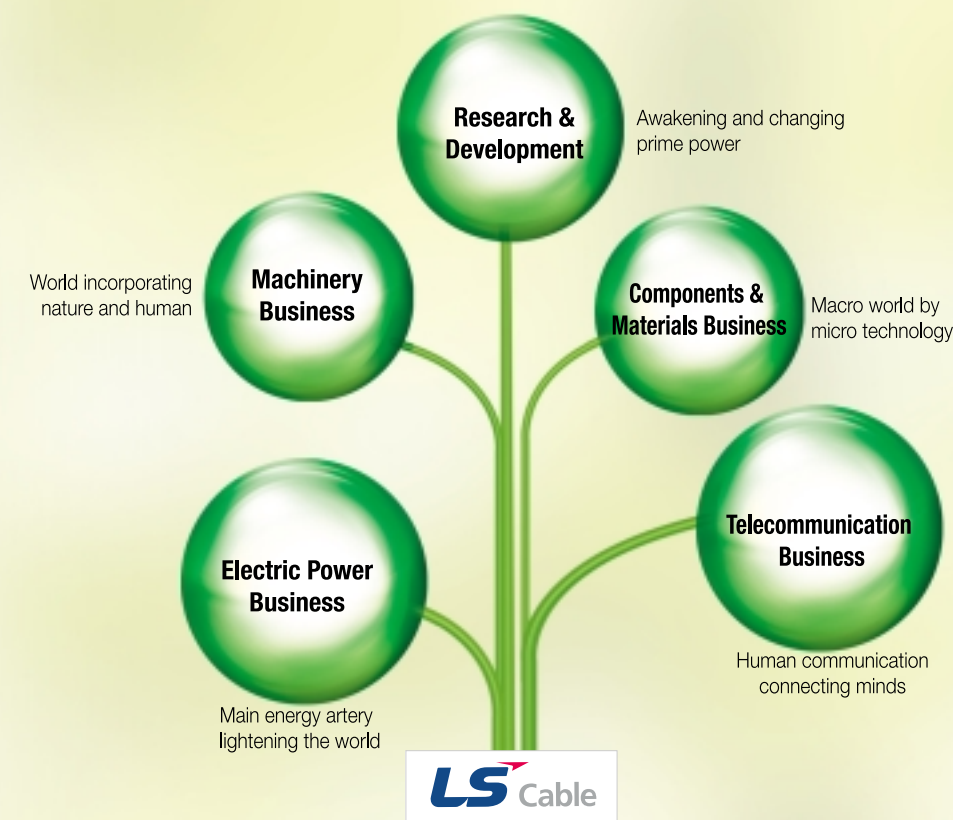
New Dream, New Start

To become a leader in the competitive global market, LG has been divided into three groups, electronics and chemicals for LG, energy and machineries distribution for GS, Industrial electric · electronic materials for LS based on their business specialties.

LS' main companies, such as LS cable, LS industrial systems, LS-Nikko copper, Gaon cable, E1 and Kukdong City gas, are ranked as No.1 in their respective industry. However, LS won't just sit back, satisfied with being the best in Korea. We will pave the way for becoming the world's best in Industrial electric · electronics and material industry with the new CI, LS.

Your good partner LG Cable is making a fresh start as LS Cable

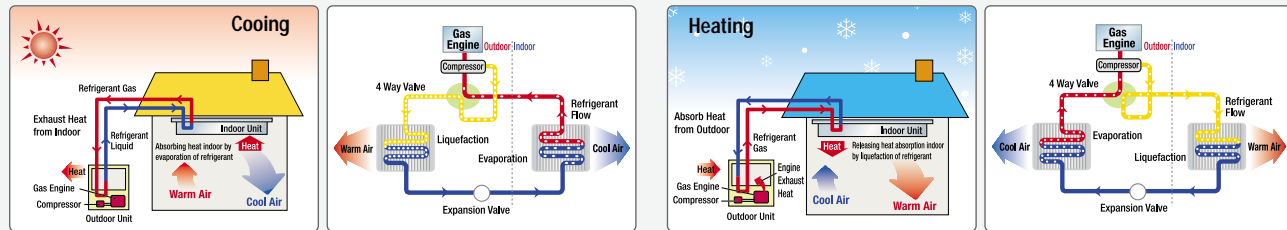
LS Cable is No.1 cable maker in Korea and its business fields are telecommunication, electric power, components & materials and machinery. Also, LS Cable is creating new businesses particularly in component and materials industry. LS Cable makes its best to accomplish the vision, 'Your No.1 Creative Partner' and be one of the world leaders with high technology and best level of service.





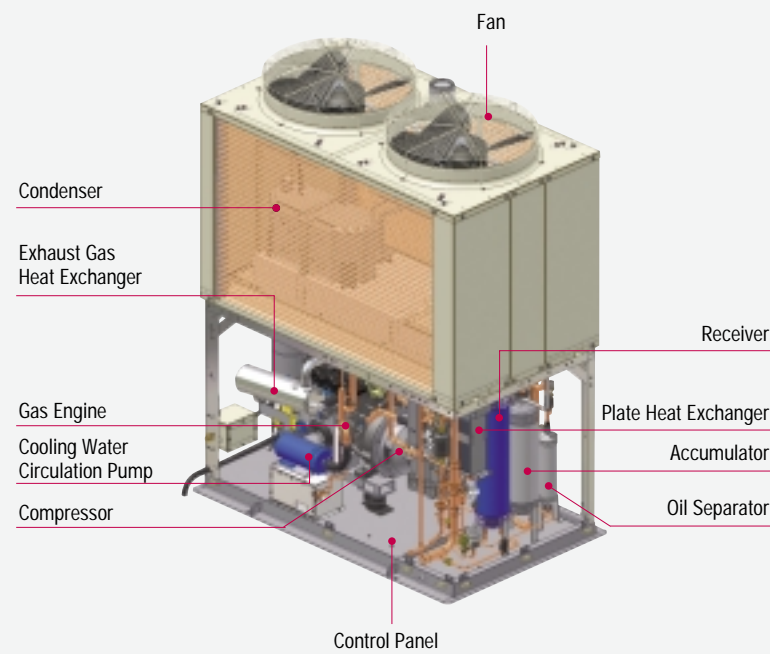
What is GHP?

EHP, electric heat pump, is operated by driving electric compressor which has about 35% energy efficiency. However, GHP, gas engine driven heat pump, is operated by driving gas engine. GHP, as a gas cooling and heating system, distribute refrigerant from outdoor unit to indoor unit through engine-driven compressor.



LS GHP

Outdoor Unit

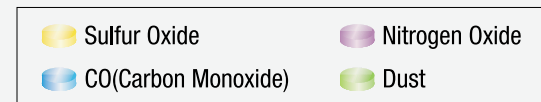


Features

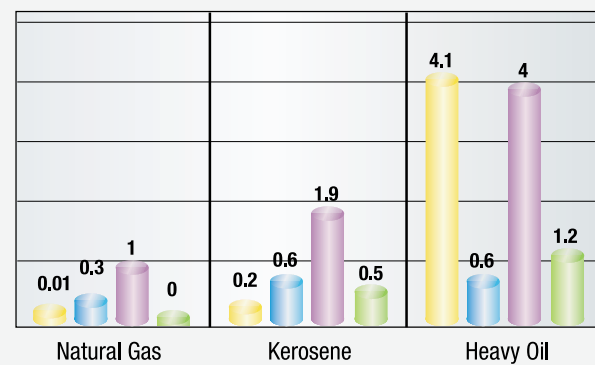
- 20HP(Cooling 56kW, Heating 67kW)
16HP(Cooling 45kW, Heating 54kW)
- COP 1.25 (Average for Cooling and Heating)
- Maximum 16 Connections of Indoor Units
- Adopts exclusively designed Gas Engine
- Individual and Central Control

Clean Energy

GHP consume Natural Gas which is clean fuel and safe energy that has higher ignition point and lower explosive risk

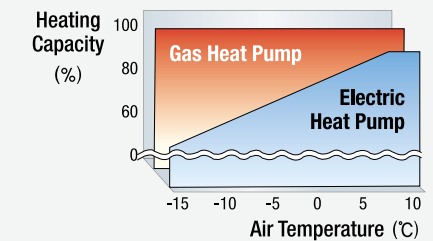
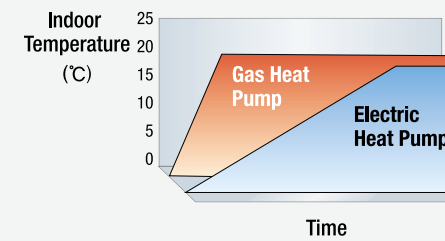


Pollutant Comparison (g/10000kcal)



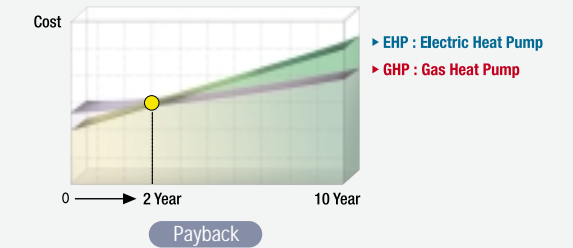
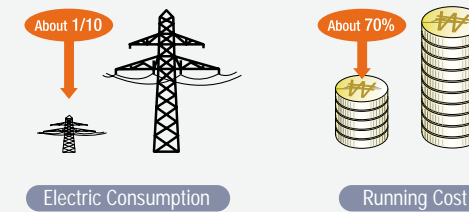
Powerful Heating

- Exhaust heat from the engine is converted to heating energy.
- No need of defrost control and fast reach comfortable temperature.



Economical Operation

- Low running cost (Low electric consumption)
- No need of substation



Environmental Friendly

The gas has 20% higher energy efficiency than electricity and reduce the CO₂ and NO_x emissions around 30% .

Efficient Energy Control

EHP vs. GHP

Sourced by Korea Energy Management Corporation (JULY. 2005)

	EHP	GHP
Unstable heating operation at minus ambient temperature	Temperature of hot wind is low	More stable heating operation even at minus ambient temperature
Temperature of hot wind is low	Need defrosting to raise heat efficiency of evaporator	Temperature of hot wind is high
Need defrosting to raise heat efficiency of evaporator	Low response against heating demand.	No defrosting
Low response against heating demand.	Noise Level	Fast response against heating demand.
Noise Level	• Outdoor unit maximum 46db • Indoor unit maximum 52db	Noise Level
• Outdoor unit maximum 46db • Indoor unit maximum 52db		• Outdoor unit maximum 41db • Indoor unit maximum 45db

Energy Efficiency Comparison

Type	Gas Cooling	Electric Cooling	Remarks
Primary Energy	Gas	Gas	
Input Energy	Gas	Electricity	
Energy Conversion Efficiency	-	35% (High calorific value)	Statistics standard of Korea Electric Power Corporation (02')
COP	1.0 - 1.35 (High calorific value)	2.5 - 3.5	
Overall Efficiency	1.0 - 1.35	0.88 - 1.23	Energy conversion efficiency x Machine efficiency



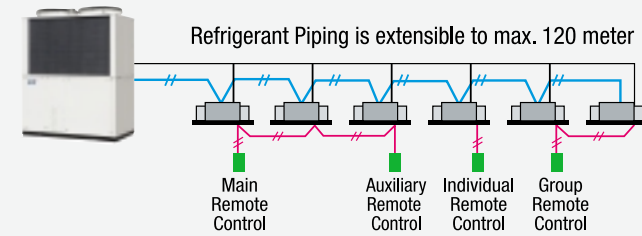
GHP Building Multi Outdoor Unit



High Performance, High Efficiency

Easy installation & Maintenance, Low operation cost

Multi Control System (Max. 16 Indoor Units with 1 Outdoor Unit)



Gas Supply Pressure

Type	LNG
Maximum	2.5/250
Standard	2.0/200
Minimum	1.5/150

GHP Outdoor Unit Model Name

K1 Series	LSGP	0	560	K1	N	
	LS GHP	Outdoor Unit *0' of Outdoor	Rated Cooling Capa. *1/10 kW	Series (Development Number)	Gas Type L : LNG P : LPG	Option ex) For Cold Region

Specifications

TYPE		450	560
Horse Power		16	20
Model No. (LSGP-)		0450K 1	0560K 1
Electric Power		3 Phase, 380V, 60Hz	
Capacity	Cooling	45.0 kW	56.0 kW
	Heating	54.0 kW	67.0 kW
Dimensions (H x W x L)		2,232 x 1,728 x 1,005 mm	
Weight		970 kg	990 kg
Electric Characteristics	Cooling	Running Current	2.5 A
		Power Consumption	1.5 kW
		Power Ratio	91 %
	Heating	Running Current	2.5 A
		Power Consumption	1.5 kW
		Power Ratio	90 %
Starting Current		30 A	
Fuel Consumption	Cooling	40.1 kW	49.5 kW
	Heating	37.0 kW	47.5 kW
	Low Temperature Heating	47.1 kW	55.5 kW
Compressor	Refrigerant Oil	5 l	5 l
	Crank Case Heater	70 W	70 W
	Lubricating Oil	50 l	50 l
Engine	Revolution	800 ~ 1,800 rpm	800 ~ 2,000 rpm
	Rated Output	12.1 kW	15.0 kW
	Starting Motor	DC12V, 1.7kW	DC12V, 1.7kW
	Starting System	AC / DC Conversion, DC Starter	AC / DC Conversion, DC Starter
	Coolant Charging Volume	40 l	40 l
	Concentration and Freezing Temperature	50V/V% -35 °C	50V/V% -35 °C
Engine Coolant-Pump-Motor Rated Output		0.42 kW	0.42 kW
Refrigerant Volume		22 kg	22 kg
Air Suction Port		Front / Rear	Front / Rear
Air Discharge Port		Upper	Upper
Pipe Dimensions	Refrigerant Gas Pipe	∅ 38.1 (Soldering)	∅ 38.1 (Soldering)
	Refrigerant Liquid Pipe	∅ 19.05 (Soldering)	∅ 19.05 (Soldering)
	Fuel Gas Pipe	R 3/4 (Male Screw)	R 3/4 (Male Screw)
	Exhaust Drain Pipe	∅ 27 (Hose)	∅ 27 (Hose)
Noise Level (in operation)		60 dB(A)	60 dB(A)
Fan	Type x Number of Units	Propeller Fan x 2	Propeller Fan x 2
	Rated Air Volume	300 m ³ /min	300 m ³ /min
	Rated Output of Motor	0.45 x 2 kW	0.45 x 2 kW
Drain Filtering Heater		50 W	50 W
Fuel Heater		50 W	50 W
Refrigerant Heater		250 W	250 W
Painting Color		Ivory	Ivory

(*) Cooling and heating capacity are rated capacity.

Capacity is based on : Cooling mode - Indoor unit 27 °C DB, 19.5 °C, WB / Outdoor unit 35 °C DB, 24 °C WB
Heating mode - Indoor unit 20 °C DB / Outdoor unit 7 °C DB, 6 °C WB

Gas Cooling / Heating System

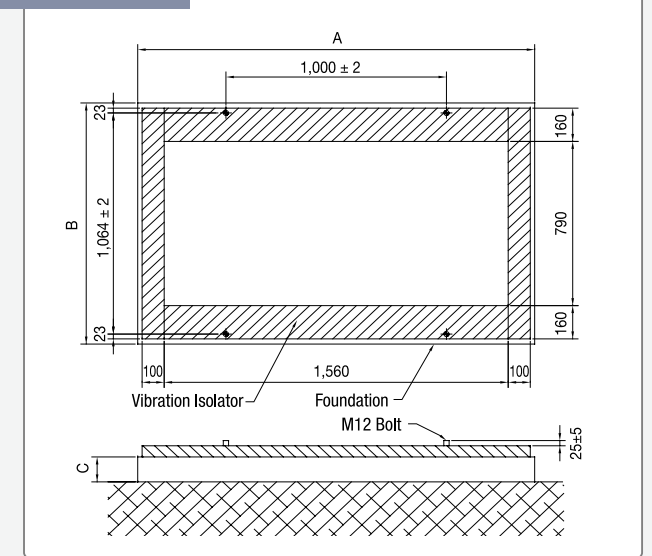
Installation Notice

- Fix the unit on the foundation through vibration isolator.
- Do not use rubber bushing which is not efficient.
- It is strongly recommended to use vibration isolator for rooftop installation.

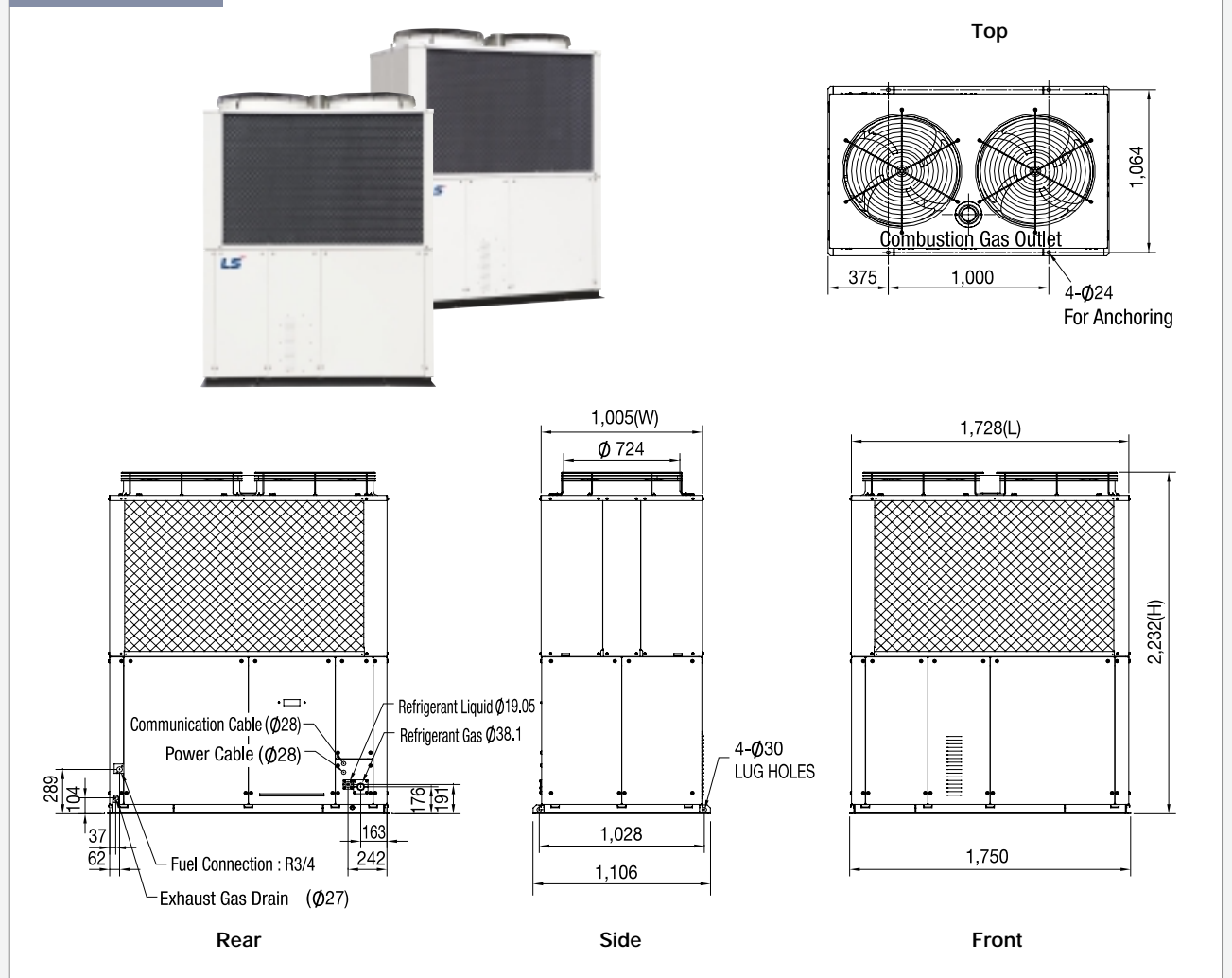
Dimension (mm)

Installation Division	A	B	C
Ground Installation	1,800	1,160	120
Rooftop Installation (Vibration Isolator)	2,000	2,000	140

Foundation



Outline





LSRB - N60AT, N72AT, N83AT, N100AT, N110AT, N145AT

Stylish & Elegant Interior Design



Compact Design

Thin and compact design permits smaller installation space.



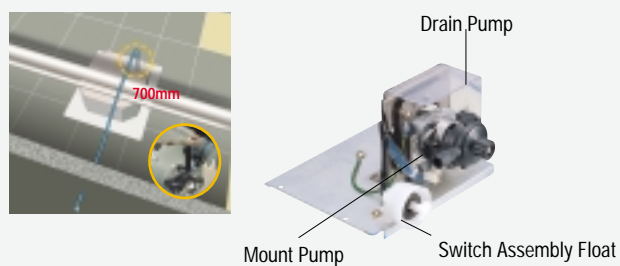
High-Efficient Antibiotic Filter

High-efficient antibiotic filter prevent a dust and germ and front-grill construction allows convenient and easy cleaning.

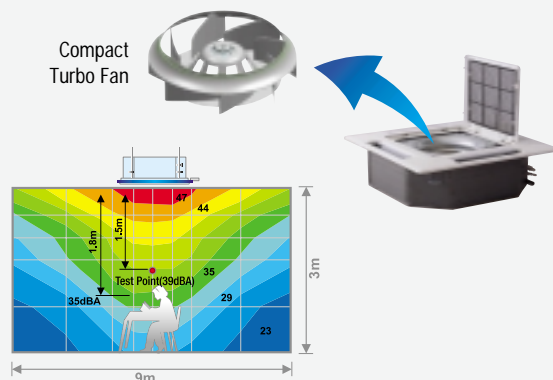


Built-in Automatic Drain Pump

Built-in drain pump simplify piping work and enable efficient drainage due to max. 700 meter of elevation piping.

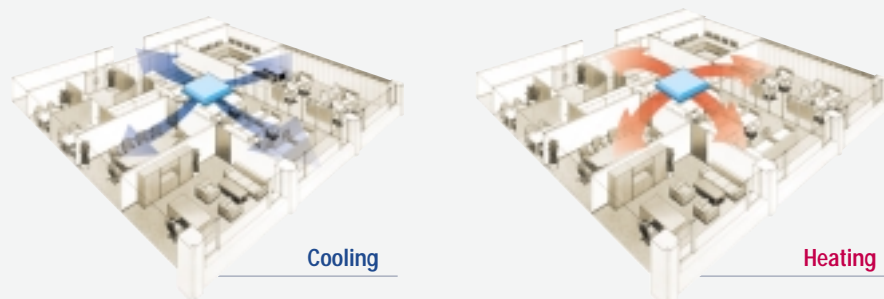


High-Efficiency Turbo-Fan



Powerful Cooling and Heating

Applying wide auto-louver which can blow equal wind from the four directions of the ceiling to every nook and corner as powerful ventilation, and reduce the temperature difference in the room.



Outline

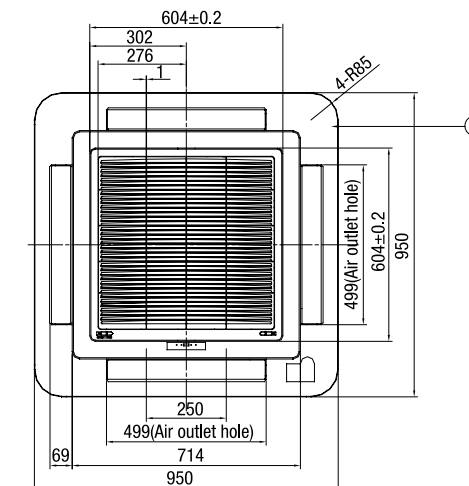
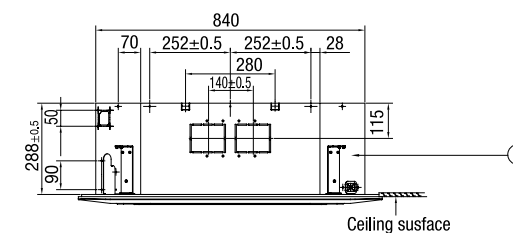
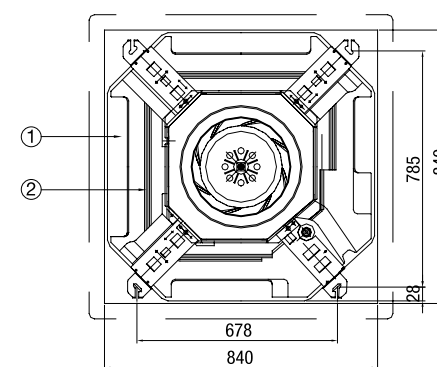
TYPE 60~145

Main Parts


1	BASE ASSY, INDOOR
2	DRAIN ASSY
3	CABINET ASSY
4	FRONT PANEL ASSY

NOTE

- Indoor unit - Outdoor unit : CVW-SB 1.25 x 2C
Main power : CV 2.0 x 3C
- Service valve (Gas pipe) : $\varnothing 15.88$
- Service valve (Liquid pipe) : $\varnothing 9.52$
- Drain pipe : $\varnothing 32$ / Soft PVC



Specifications

		4 Way Ceiling Cassette					
		N60AT	N72AT	N83AT	N100AT	N110AT	N145AT
Model No. [LSRB-]							
Electric Power		1 Phase, 220V, 60Hz					
Cooling Capacity	kW	6,000	7,200	8,300	10,000	11,000	14,500
	kcal/h	5,160	6,200	7,100	8,600	9,460	12,500
Heating Capacity	kW	7,200	8,640	9,960	12,000	13,200	17,400
	kcal/h	6,190	7,440	8,520	10,320	11,350	15,000
Power Consumption	Cooling kW		0.14			0.18	
	Heating kW		0.14			0.18	
Running Current	Cooling A		0.69			0.72	
	Heating A		0.69			0.72	
Blower	Type	Turbo					
	Quantity	CMM	17	19	21	23	25
Refrigerant		R-22					
Body Size (H x W x L)		288 x 840 x 840					
Panel Size (H x W x L)		30 x 950 x 950					
Type of Filter		Long Life (Wrinkles)					
Weight (Including Panel)	kg	32					
	Material	PVC					
Drain	External Diameter	\varnothing /mm					
	Insulation	mm					
		10					
Pipe	Liquid/Gas Pipe	\varnothing /mm					
Cable	Between Indoor and Outdoor Unit	mm					
Power Line	Indoor Unit	mm ²					
		CVW-SB 1.25 x 2C CV 2.0 x 3C					

(*) Cooling and heating capacity are rated capacity.

Capacity is based on : Cooling mode - Indoor unit 27 °C DB, 19.5 °C, WB / Outdoor unit 35 °C DB, 24 °C WB
Heating mode - Indoor unit 20 °C DB / Outdoor unit 7 °C DB, 6 °C WB



Stylish & Elegant Interior Design

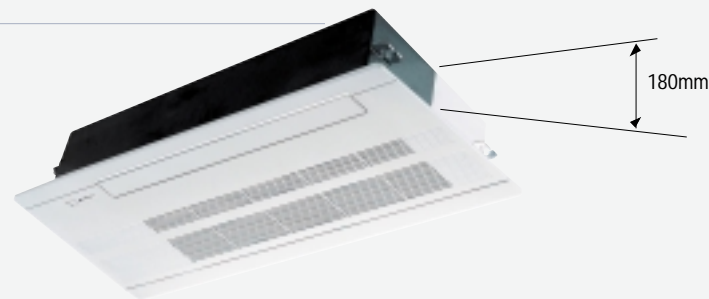


LSRB - N23AC, N32AC, N40AC



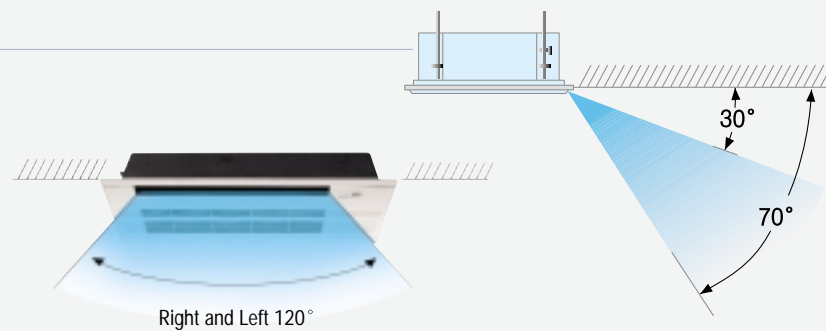
Compact Design

The super thin and compact design allows to save installation space.



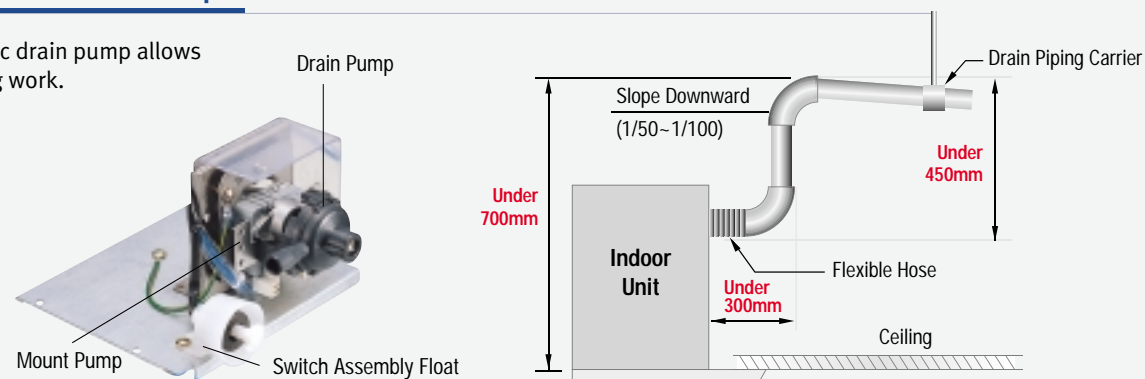
Wide Auto-Louver

Up and down auto-louver and wide type airstream control allow to minimize the temperature declination in the room and provide with more comfortable condition.



Built-in Automatic Drain Pump

Built-in automatic drain pump allows easy drain piping work.



Outline

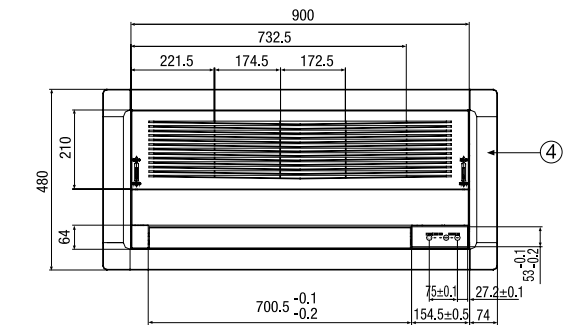
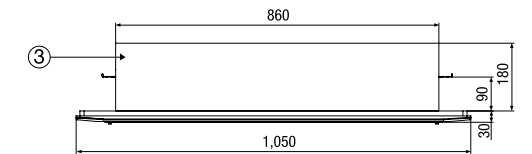
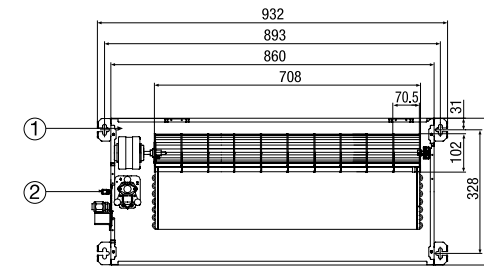
TYPE 23~40

Main Parts

1	BASE ASSY, INDOOR
2	DRAIN ASSY
3	CABINET ASSY
4	FRONT PANEL ASSY

NOTE

- Indoor unit-Outdoor unit : CVV-SB 1.25 x 2C
Main power : CV 2.0 x 3C
- Service valve (Gas pipe) : $\varnothing 12.7$
- Service valve (Liquid pipe) : $\varnothing 6.35$
- Drain pipe : $\varnothing 32$ / Soft PVC



Specifications

Model No. [LSRB-]	1 Way Ceiling Cassette		
	N23AC	N32AC	N40AC
Electric Power	1 Phase, 220V, 60Hz		
Cooling Capacity	kW 2,300	3,200	4,000
	kcal/h 2,000	2,750	3,440
Heating Capacity	kW 2,760	3,840	4,800
	kcal/h 2,400	3,300	4,120
Power Consumption	Cooling kW 0.05	0.05	
Running Current	Cooling A 0.22	0.22	
	Heating A 0.22	0.22	
Blower	Type -	C.F.F	
	Quantity CMM 6.5	7.5	10.5
	Input W 14	14	
Refrigerant	R-22		
Body Size (H x W x L)	180 x 860 x 390		
Panel Size (H x W x L)	30 x 1,050 x 480		
Type of Filter	Long Life (Wrinkles)		
Weight (Including Panel)	kg 17 (14+3)		
Drain	Material -	PVC	
	External Diameter mm 32	32	
	Insulation mm 10	10	
Pipe	Liquid/Gas Pipe mm 6.35 / 12.7	6.35 / 12.7	
Cable	Between Indoor and Outdoor Unit mm CVV-SB 1.25 x 2C	CVV-SB 1.25 x 2C	
Power Line	Indoor Unit mm ² CV 2.0 x 3C	CV 2.0 x 3C	

(*) Cooling and heating capacity are rated capacity.

Capacity is based on : Cooling mode - Indoor unit 27°C DB, 19.5°C WB / Outdoor unit 35°C DB, 24°C WB
Heating mode - Indoor unit 20°C DB / Outdoor unit 7°C DB, 6°C WB



LSRB- N23AL, N32AL, N40AL



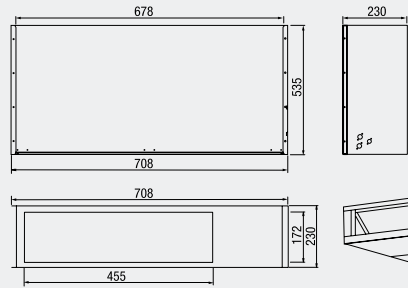
LSRB- N52AB, N60AB, N72AB, N83AB, N110AB



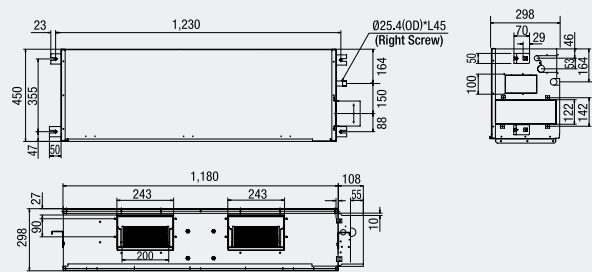
LSRB- N145AB

Outline

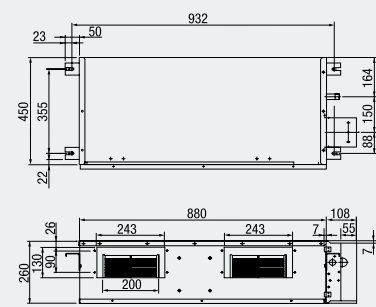
TYPE 23~40



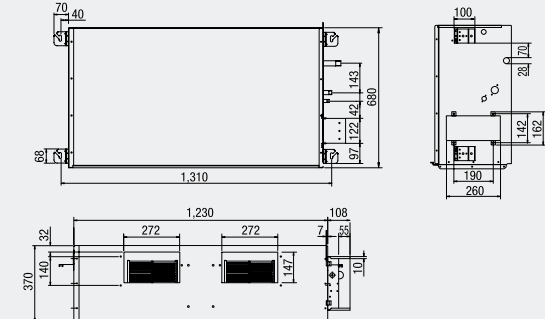
TYPE 52~72



TYPE 83~110



TYPE 145



Specifications

Model No. [LSRB-]		Ceiling-Concealed Duct Type									
		N23AL	N32AL	N40AL	N52AB	N60AB	N72AB	N83AB	N110AB	N145AB	
Electric Power		1 Phase, 220V, 60Hz									
Cooling Capacity	kW	2,300	3,200	4,000	5,200	6,000	7,200	8,300	11,000	14,500	
	kcal/h	2,000	2,750	3,440	4,450	5,160	6,200	7,100	9,460	12,500	
Heating Capacity	kW	2,760	3,840	4,800	6,240	7,200	8,640	9,960	13,200	17,400	
	kcal/h	2,400	3,300	4,120	5,340	6,190	7,440	8,520	11,350	15,000	
Power Consumption	Cooling kW	0.068			0.18			0.33		0.88	
	Heating kW	0.068			0.18			0.33		0.88	
Running Current	Cooling A	-			0.92			1.42		4	
	Heating A	-			0.92			1.42		4	
Blower	Type	SIROCCO				CENTRIFUGAL					
	Quantity	CMM	7.5	9.3	10.5	15.3	15.8	16	25.3	29.6	47.5
		mmAg	6	8.5	9.5	13.6	13.9	14.1	21.8	26.3	39.5
Available Static Pressure	mmAg	5.5	6	7.5	10.3	10.7	11.1	17.6	23.6	32	
Refrigerant		R-22									
Body Size (H x W x L)	mm	230 x 708 x 535			260 x 880 x 450			298 x 1,180 x 450		370 x 1,230 x 680	
Weight (Including Panel)	kg	32			35			38		70	
	Material	PVC									
Drain	External Diameter	∅/mm									
	Insulation	mm									
Pipe	Liquid/Gas Pipe	∅/mm			9.52 / 15.88			9.52 / 19.05			
Cable	Between Indoor and Outdoor Unit	mm									
Power Line	Indoor Unit	mm ²									

(*) Cooling and heating capacity are rated capacity.
Capacity is based on : Cooling mode - Indoor unit 27 °C DB, 19.5 °C, WB / Outdoor unit 35 °C DB, 24 °C WB
Heating mode - Indoor unit 20 °C DB / Outdoor unit 7 °C DB, 6 °C WB



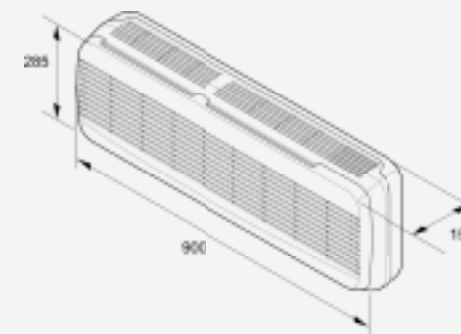
LSRB - N23AR, N40AR, N52AR

Saving of Installation Space & Silent Operation

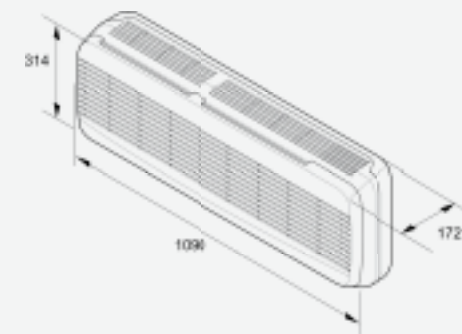
- **Low Cost** : This is completely economical for lower price than installed several air-conditioner and also needless extra installed stand.
- **Saving Installed Space** : One outdoor unit which connects several indoor unit can save the innovative installed space.
- **Silent Running** : Noise in air-conditioner by minimized wind would become silent as good as at the library by means of silent running.

Outline

TYPE 23~40



TYPE 52



Specifications

Model No. [LSRB-]		Wall-Mounted Type			
		N23AR	N32AR	N40AR	N52AR
Electric Power		1 Phase, 220V, 60Hz			
Cooling Capacity	W	2,300	3,200	4,000	5,200
	W	2,000	2,750	3,440	4,450
Heating Capacity	W	2,760	3,840	4,800	6,240
	W	2,400	3,300	4,120	5,340
Power Consumption	Cooling kW	0.04			
	Heating kW	0.04			
Running Current	Cooling A	0.2			
	Heating A	0.2			
Blower	Type	C.F.F			
	Quantity	CMM	6.8	9	10
Refrigerant		R-22			
Body Size (H x W x L)	mm	285 x 900 x 156			314 x 1,090 x 172
Type of Filter		Antifungal Filter			
Weight (Including Panel)	kg	9			12
Drain	Material	PVC			
	External Diameter	∅/mm			
Pipe	Insulation	mm			
	Liquid/Gas Pipe	∅/mm			9.52 / 15.88
Cable	Between Indoor and Outdoor Unit	mm			
Power Line	Indoor Unit	mm ²			

(*) Cooling and heating capacity are rated capacity.
Capacity is based on : Cooling mode - Indoor unit 27 °C DB, 19.5 °C, WB / Outdoor unit 35 °C DB, 24 °C WB
Heating mode - Indoor unit 20 °C DB / Outdoor unit 7 °C DB, 6 °C WB



System Controller



Features

- **Power**
Single-phase 220V
- **Input / Output**
 - Remote Control Input (DC24V)
Overall Run / Stop, Day Timer
 - Remote Control Output (No Voltage Contact)
Overall Run / Alarming (External Power within DC30V)
- **Distance of Wiring**
 - Max. 1km

Control Function

Function	Operation	Item	Content	
		Run / Stop	Run / Stop	
		Temperature Setting	Temperature Setting Change	
		Wind Direction Setting	Wind Direction Change	
		Wind Velocity Setting	Wind Velocity Change	
		Display	Condition for Indoor and Outdoor Unit	
		Ventilation Control	Run / Stop	
		Concentrated Address Setting	Address Setting of Each System Controller	
		Operation Mode Change	Mode Change of Cooling / Heating / Ventilation	
		External Input & Output	External Input	Run / Stop Signal Input (DC24V)
			External Output	Run / Stop / Abnormal Status Output (No Voltage DC30V, less than 100mA)
Communication	RS 485 (MODBUS)			
System Control	Number of Control	Number of Indoor Unit	Max. 64 Units	
		Indoor Unit / Group	Max. 16 Units	

Control mode can be selected with 10 patterns of operational condition

Control Number Mode	Mode	Operating Mode	
		Concentrated Control Mode	Remote Control Mode
	Overall Mode	Overall * Ex) 1	Overall
	Zone 1 Mode	Zone 1 * Ex) 2	Zone 1
	Zone 2 Mode	Zone 2	Zone 2 * Ex) 3
	Zone 3 Mode	Zone 3 * Ex) 4	Zone 3
	Zone 4 Mode	Zone 4	Zone 4 * Ex) 5

Operating Mode : Concentrated control mode, Remote control mode

- **Concentrated Control Mode** : System controller is used as a concentrated controller
- **Remote Control Mode** : System controller is used as a remote controller

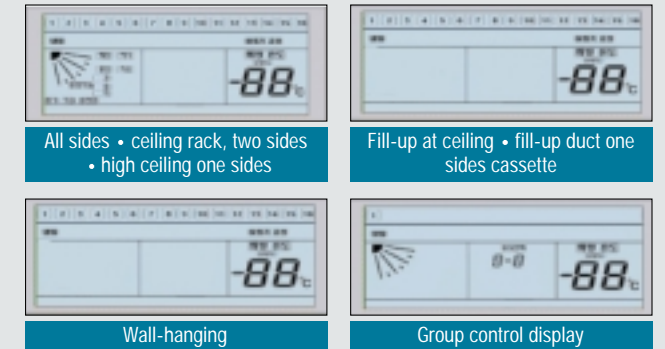
Control Number Mode : Overall mode, Zone 1 • 2 • 3 • 4 mode

- **Overall Mode** : Can be selected by Overall, Zone, Group
- **Zone 1 • 2 • 3 • 4 Mode** : Indoor unit of one zone can be selected

Wired Remote Controller



Display



All sides • ceiling rack, two sides
• high ceiling one sides

Fill-up at ceiling • fill-up duct one sides cassette

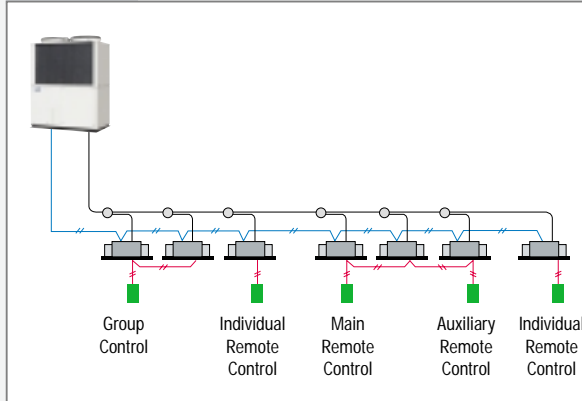
Wall-hanging

Group control display

※ Group Control Function : Max. 8 Indoor units are controlled through 1 wired remote controller

Automatic Louver

Example

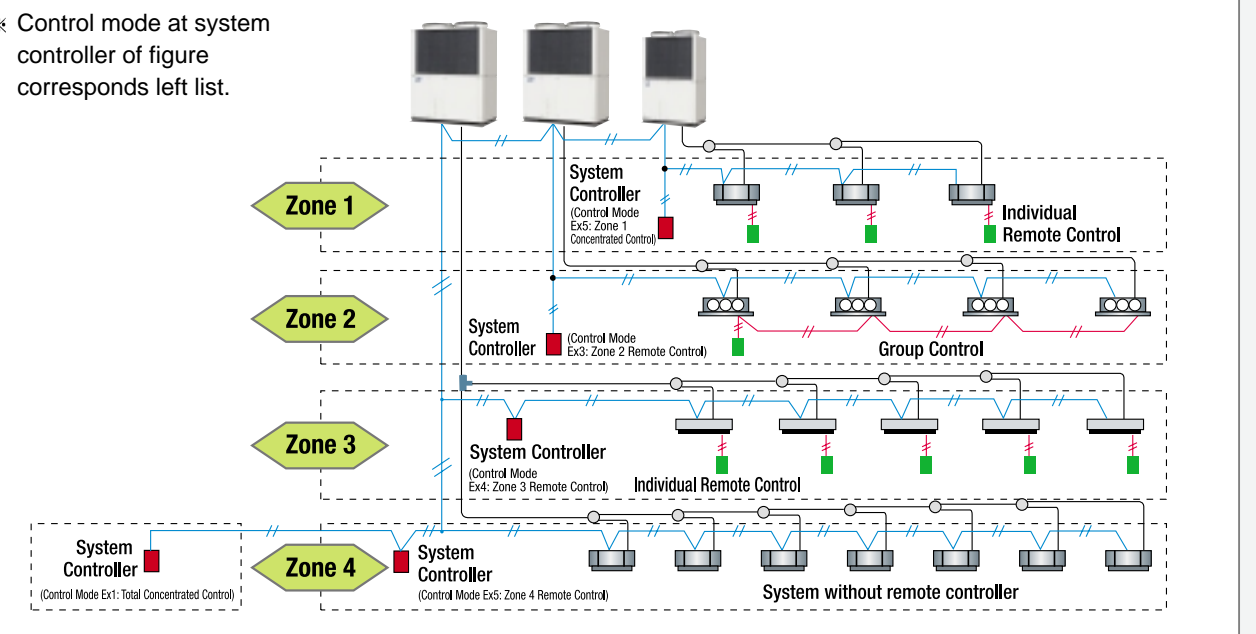


Control Function

Function	Operation	Item	Content
		Start/Stop	Start/Stop control of indoor unit
		Temperature Set	Start/Stop control of indoor unit
		Running Mode Change	Cooling/heating/dehumidification/ventilation mode
		Wind Direction Set	Louver position change
		Wind Velocity Set	Wind velocity change
		Display	Indoor/outdoor unit condition
		Fan Control	Start/Stop ventilated fan of indoor unit
		Concentrated Address Set	Setting address at each system controller
		Reservation Set	Run/stop time setting
		Number of Control	Number of Indoor Unit
Connection	Power & Communication	Nonpolar 2 wires	

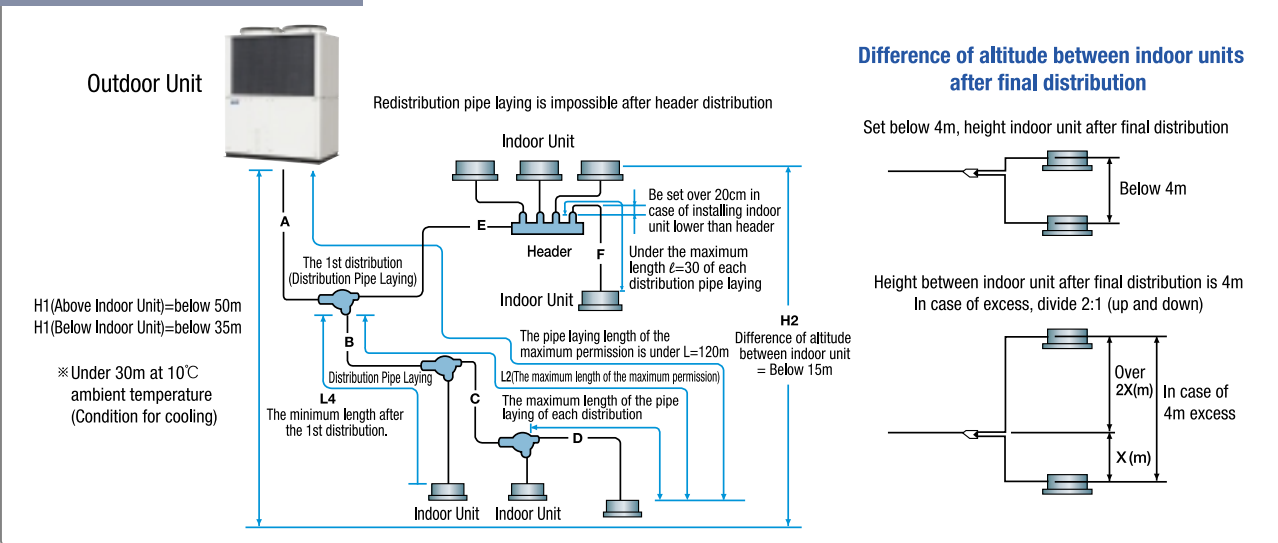
Example

※ Control mode at system controller of figure corresponds left list.





Refrigerant Pipe Layout

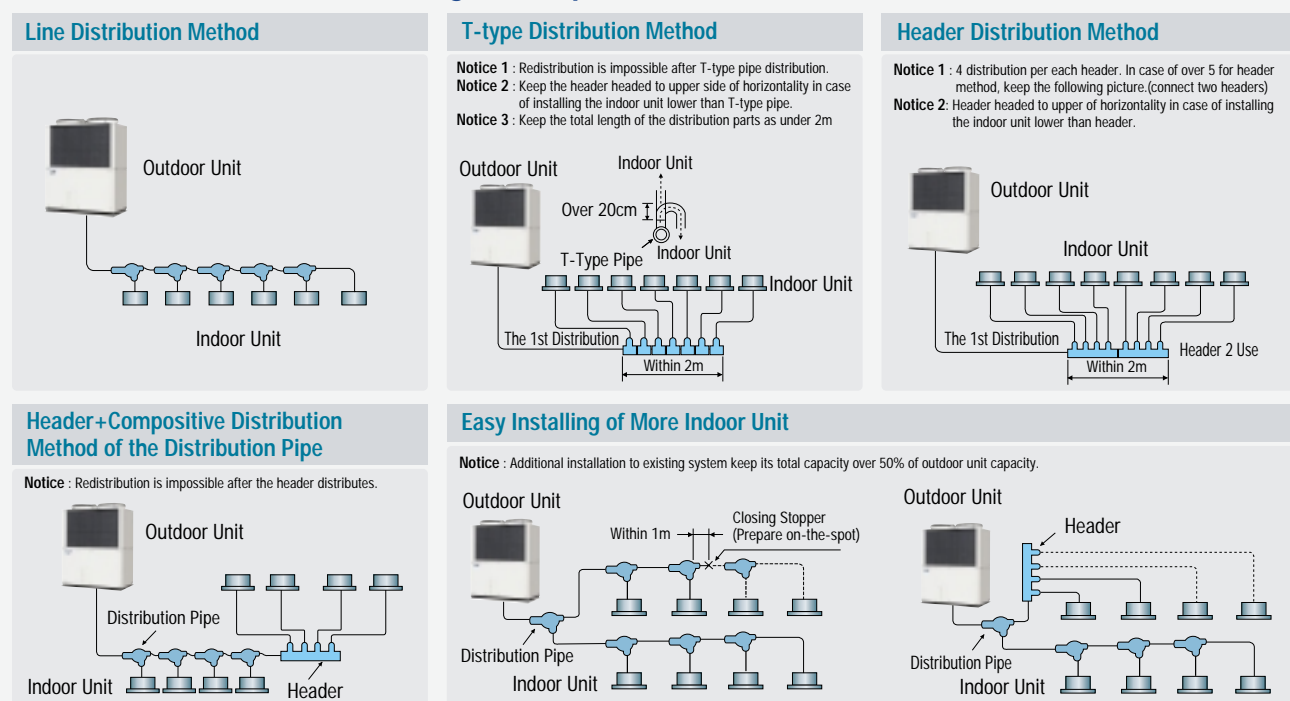


Limit of the Refrigerant Piping Length

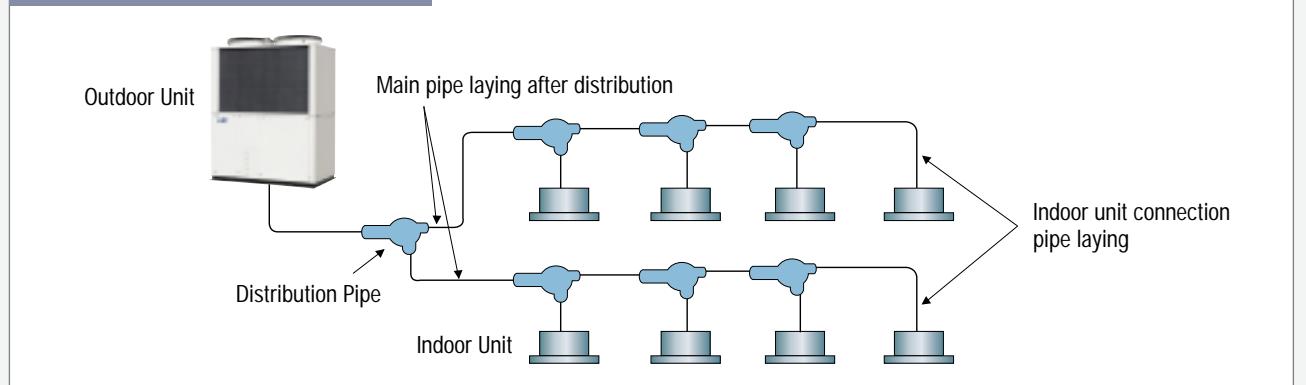
Item	Outdoor Unit	Type 560
Individual Running of the Indoor Unit		0
Capacity Ratio of the Indoor Unit per the Outdoor Unit		50 ~ 200%
The Minimum Capacity of the Possible Connect Indoor Unit		23 Type
The Maximum Number of the Possible Connect Indoor Unit (by classification)		16 EA
The Maximum Permission Length of the Pipe (L)*	A+B+C+D	Under 120m (Equivalent length under 145m)
After the First Distribution (Different between maximum and minimum length from the first distribution)	L2 - L4	Under 30m
The Maximum Length of the Pipe (Laying Each Distribution)	I	Under 30m
Difference of Altitude Between Indoor Unit and Outdoor Unit	Outdoor above Indoor Unit	H1
	Outdoor below Indoor Unit	H1
Difference of Altitude Between Indoor Units	H2	Under 15m
The Maximum Length Between the First and Last T Type Pipe		Under 2m

* The minimum pipe laying length between indoor and outdoor unit : over 7m

Distribution Method of the Refrigerant Pipe



Size of the Distribution Pipe



Size Selection of the Distribution Pipe Laying

Type	Size of the outdoor pipe laying	Main pipe laying after distribution					Indoor unit connection pipe laying				
		The sum total of connected indoor unit (kW)									
		112.0~35.6	35.5~28.1	28.0~14.3	14.2~9.0	9.0 미만	28.0	22.4	16.0~9.0	8.0~4.5	3.6~2.8
Type 450, Type 560	Gas	Ø38.1	Ø31.75	Ø28.58	Ø19.05	Ø15.88	Ø28.58	Ø25.4	Ø19.05	Ø15.88	Ø12.7
	Liquid	Ø19.05	Ø15.88	Ø12.7	Ø9.52	Ø9.52	Ø12.7	Ø12.7	Ø9.52	Ø9.52	Ø9.52

Size of the Refrigerant Pipe Laying

Type	Size of the outdoor unit pipe laying	
	Gas pipe	Liquid pipe
■ Outdoor Unit		
Type 450, Type 560	Ø38.1	Ø19.05
■ Indoor Unit		
Type 22~36	Ø12.7	Ø9.52
Type 45~80	Ø15.88	Ø9.52
Type 90~160	Ø19.05	Ø9.5
Type 224	Ø25.4	Ø12.7
Type 280	Ø28.58	Ø12.7
Type 355	Ø31.75	Ø15.88
Type 450	Ø31.75	Ø19.05
Type 560	Ø38.1	Ø19.05
Type 900	Ø31.75 x 2	Ø19.05 x 2

Refrigerant Charge

■ Refrigerant charge amount

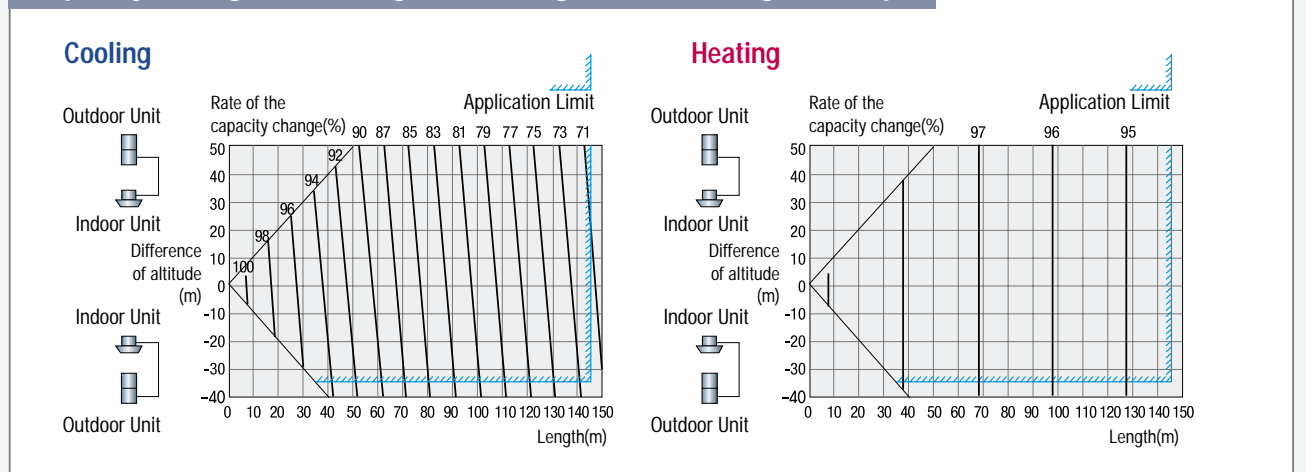
Liquid pipe size(mm)	Charge amount per 1m(g/m)
Ø9.52	75
Ø12.7	125
Ø15.88	220
Ø19.05	330

■ Refrigerant charge amount in case of liquid Pipe

$$330 \times (a) + 220 \times (b) + 125 \times (c) + 75 \times (d)$$

- (a) : Liquid pipe total length of Ø19.05 (m)
- (b) : Liquid pipe total length of Ø15.88 (m)
- (c) : Liquid pipe total length of Ø12.70 (m)
- (d) : Liquid pipe total length of Ø9.52 (m)

Capacity Change According to the Length of the Refrigerant Pipe





Caution

Ensure Enough Space for Maintenance

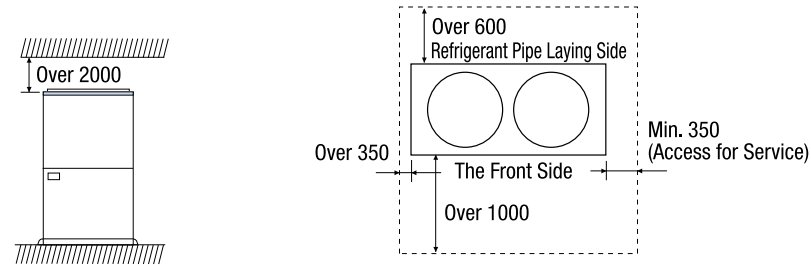
1. Maximum 3 units possibly connected in series.

Install outdoor unit as per following the figure with ensuring service space in order to increase ability of the heat exchange at the airy place

2. In case of installing outdoor unit over 8 units.

In case of installing outdoor unit over 8 units in non-ventilated place or being wall around, then be sure that the discharged gas must not be inhaled to the system again.

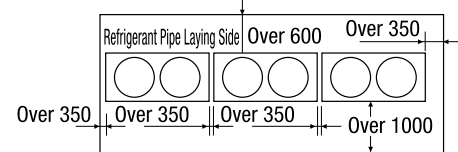
■ Separate Installation (All Kinds in Common) Unit : mm



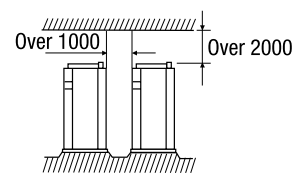
■ Plural Installation (All Kinds in Common) Unit : mm

[Service Space for Installation]

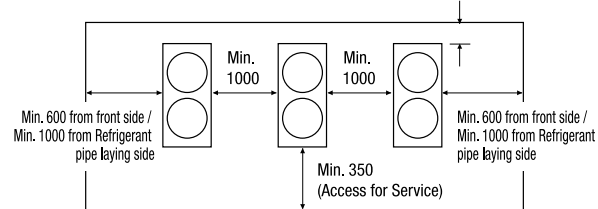
(Continuous Installation)



[Distance between the Upper Part and the Barrier]

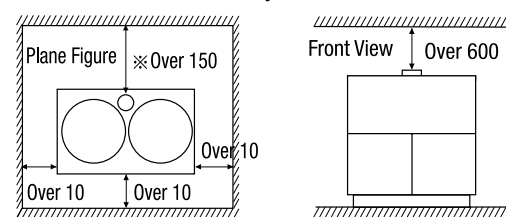


(Install Apart)



[Safety Distance of the Combustible circumstances]

※ Safety Distance at an Exhaust Pipe



※ Please, ensure the above measure in installing.

Do not install outdoor unit at the following places

▶ Place without maintenance space

You may use many machines and tools for maintenance. So unless you have enough space for it, you will be in trouble about services and maintenance.

▶ Unventilated place

Installation at the unventilated place like closed space is strictly prohibited because it can causes accident or function of machine.

▶ Side of the street lamp and a line of trees

Many kinds of insects are gathering at the street lamp. Also installation near a line of trees can bring something wrong and normal operation is impossible because the machine can inhale leaves through louver.

▶ Additional caution

In the place of chemical area, near exhaust gas chimney, strong windy area, near seashore, or next to wall(not the type of sound absorbing wall), the special options like anti-corrosion or soundproof material must be adopted to the outdoor unit.

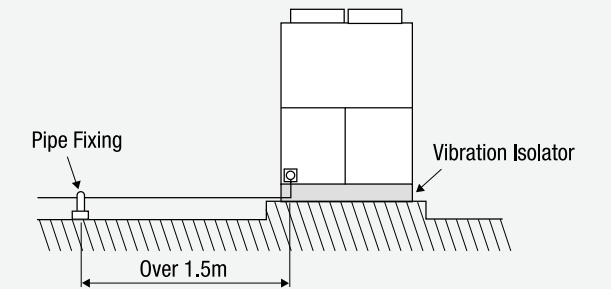
In case of installing the unit on the ground levels, please make sure that other pollutant like a drop of water or oil remnants must not drop to the outdoor unit.

Caution while Carrying Outdoor Unit

1. When you move outdoor unit, work it on the palette(carrier prepare) or use a lift hole onto (prepared at field) the Lug Hole of the base of the outdoor unit.
2. While carrying in, Lug Hole is surely used for load equally.
3. While carrying in, be careful with the upper frame of outdoor unit in order not to be scratched and transform at trim.
4. When you bring in outdoor unit, do not lay down its sideways. It is going to be a reason of the disorder and damage.

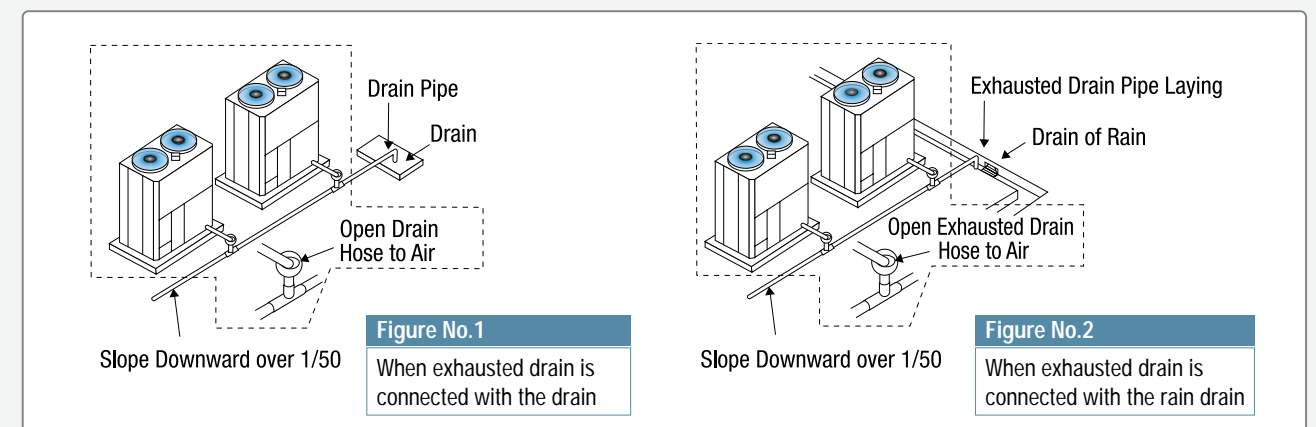
About Vibration Isolator

1. Installation outdoor unit on the roof in where close to living room or conference room can cause vibration to downstairs. The outdoor unit requires a vibration isolator and also use flexible hose to protect the refrigerant pipe from vibration.
2. Refrigerant pipe should be fixed over 1.5m apart from outdoor unit.
3. Please follow the instruction manual of the vibration for proper installation.

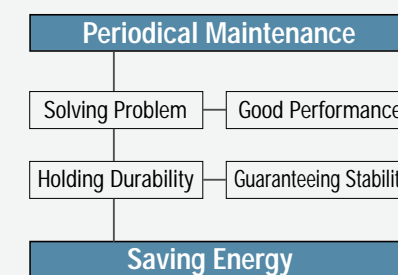


About Condensed Water Drain Pipe from Exhaust Gas of Outdoor Unit

1. If you lay the drain pipe of condensed water from exhaust gas to drain well which is closed with cover, then the exhaust gas might inflow into building. So please make sure that the drain pipe must be connected to open space.
2. Do not use the drain of the outdoor unit and the drain of the indoor unit pipe in common.
3. In case of installing outdoor unit on the roof of the building, please extend the drain pipe to the waterway of rain following the figure No.2.
4. Please keep the slope of drain above 1/50 slope and keep the pipe straight.
5. In the event of connecting several outdoor unit at the just one drain pipe, open the pipeline sections of drain to the air so that a exhaust gas will not flow backward. If a exhaust gas flows backward, you may fail to start.
6. In the event of being concerned about the drain pipe freezing at the intense cold region, prepare antifreeze for example electric heater .
7. Install at the good position for the condensed water drainage.
8. Materials of the drain pipe should be made of the vinyl chloride or stainless.



GHP-Periodical Maintenance is surely necessary.



- #### Main Items of the Periodical Maintenance
1. Exchanging engine oil
 2. Checking level of cooling water
 3. Inspecting chain of engine
 4. Confirming a safety of device
 5. Inspecting and controlling running condition and data capture.

GHP should be checked regularly alike a car in order to use efficiently.

GHP needs to be inspected regularly for preventing troubles and holding ability because the power sources come from the gas engine.

The contract of the periodical maintenance of LS GHP, is required for good maintenance.